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Chillar et al.

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(54) **SYSTEMS AND METHODS FOR ADJUSTING CLEARANCES IN TURBINES**

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(*) **Notice:** Subject to any disclaimer, the term of this
patent is extended or adjusted under 35
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This patent is subject to a terminal disclaimer.

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F01D 11/24 (2006.01)

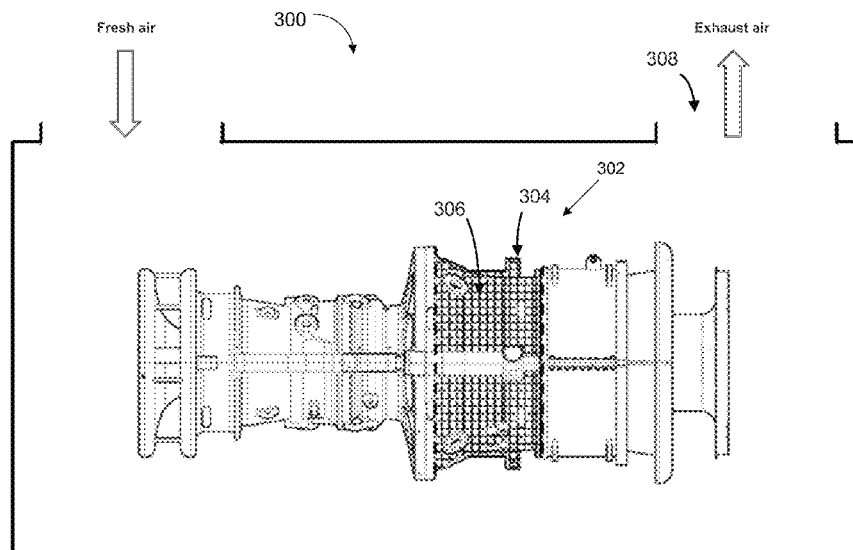
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CPC **F01D 11/24** (2013.01)

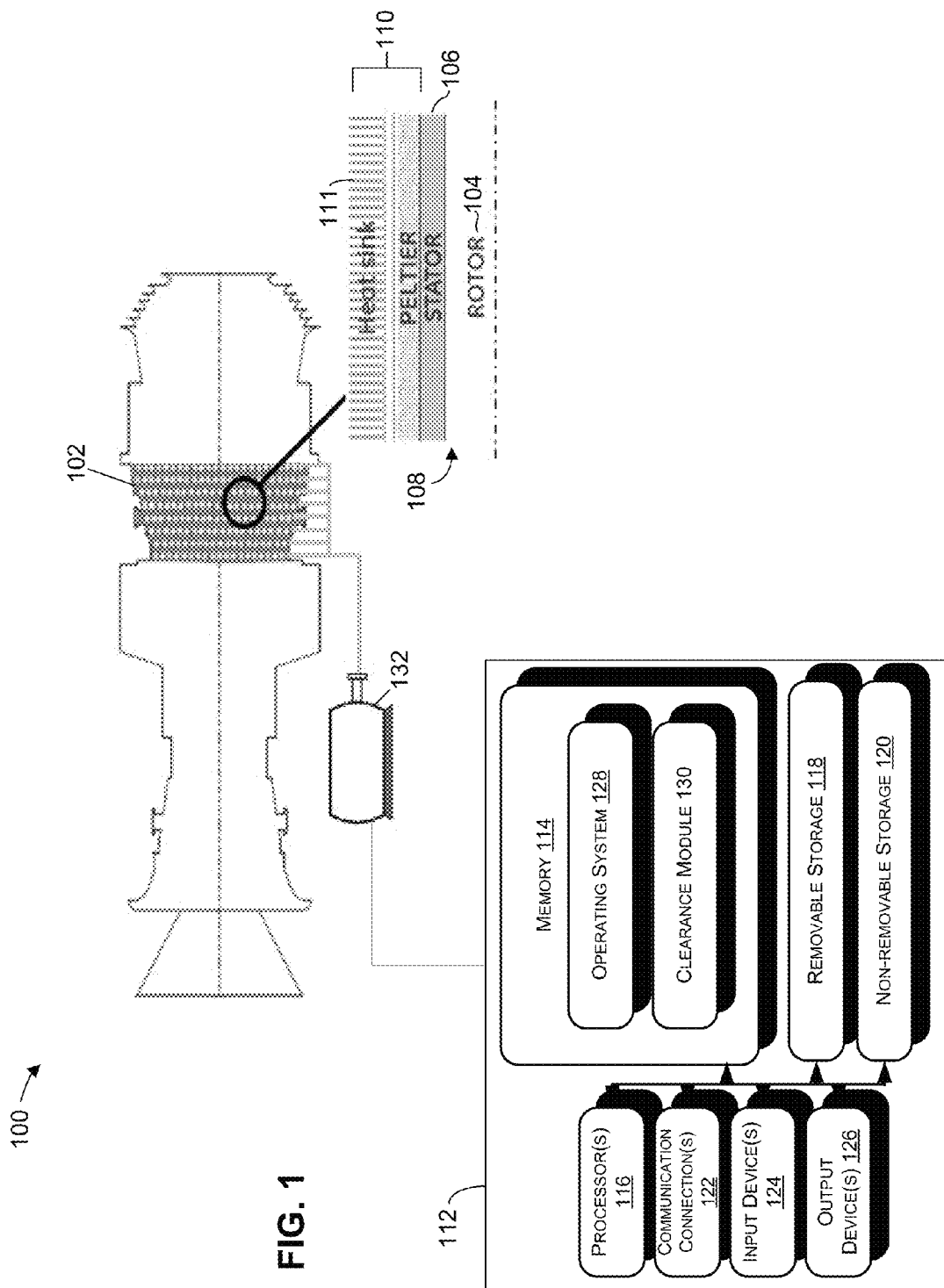
(58) **Field of Classification Search**
CPC F01D 11/24; F01D 11/20; F01D 11/14;
F01D 11/08
USPC 415/1, 14, 47, 108, 114, 118, 134, 136,
415/173.1, 173.2, 177, 178, 196, 197, 217.1
See application file for complete search history.

(57) **ABSTRACT**

Embodiments of the invention can provide systems and methods for adjusting clearances in a turbine. According to one embodiment of the invention, there is disclosed a turbine system. The system may include one or more turbine blades; a turbine casing encompassing the one or more turbine blades; and a thermoelectric element disposed at least partially about the turbine casing, wherein the thermoelectric element expands or contracts the turbine casing by heating or cooling at least a portion of the turbine casing, thereby adjusting a clearance between the one or more turbine blades and the turbine casing.

15 Claims, 4 Drawing Sheets





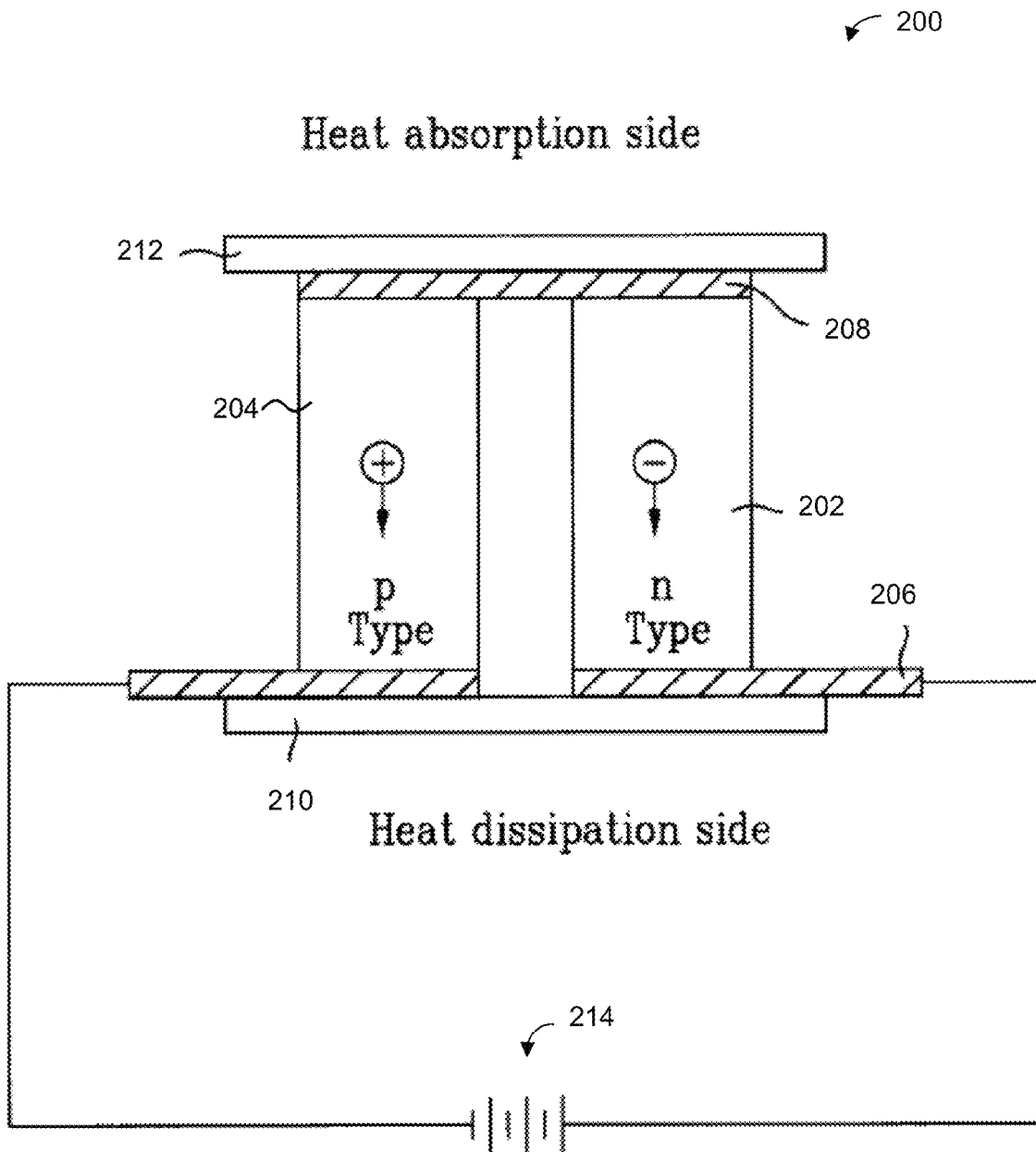


FIG. 2

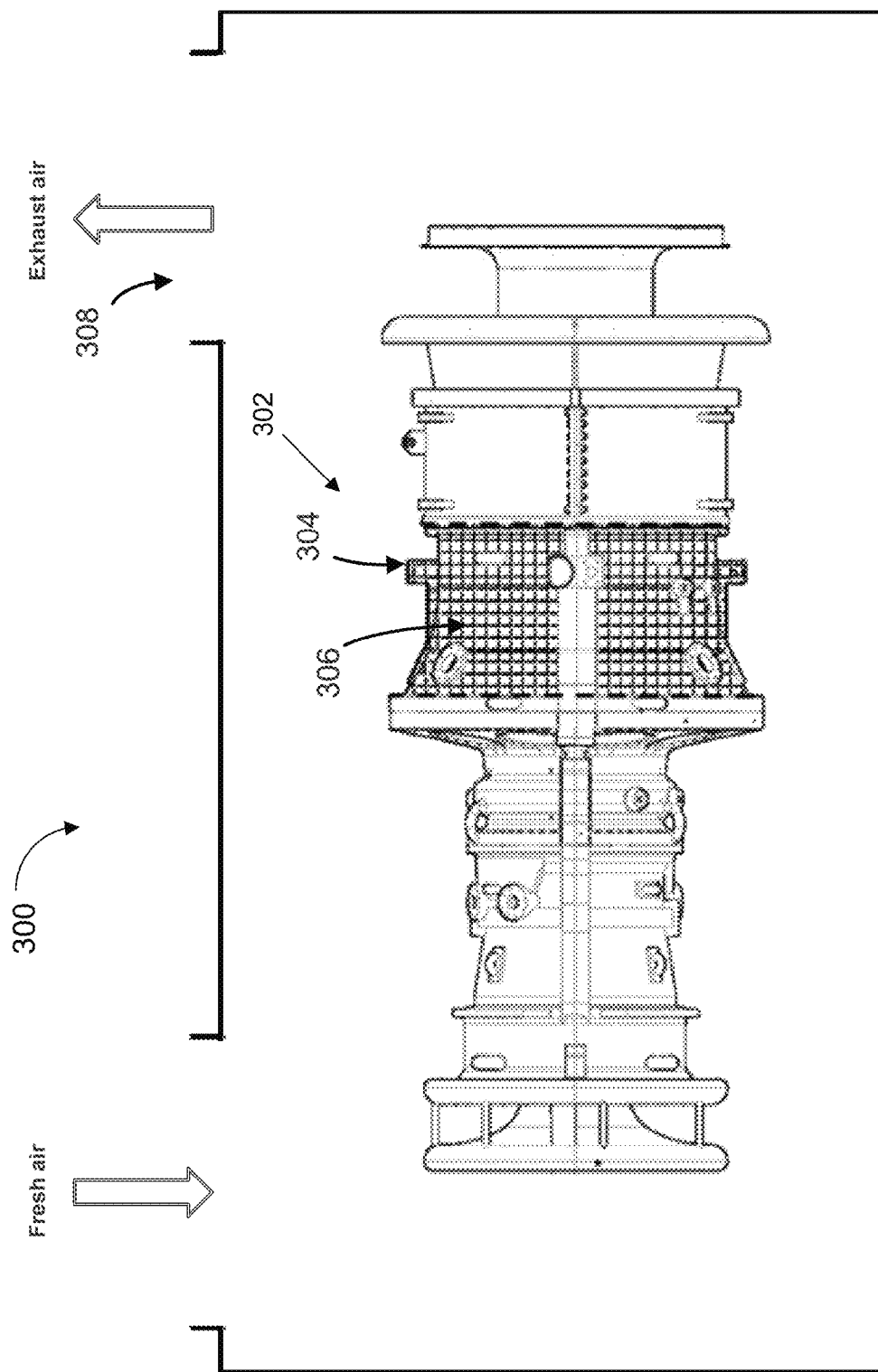
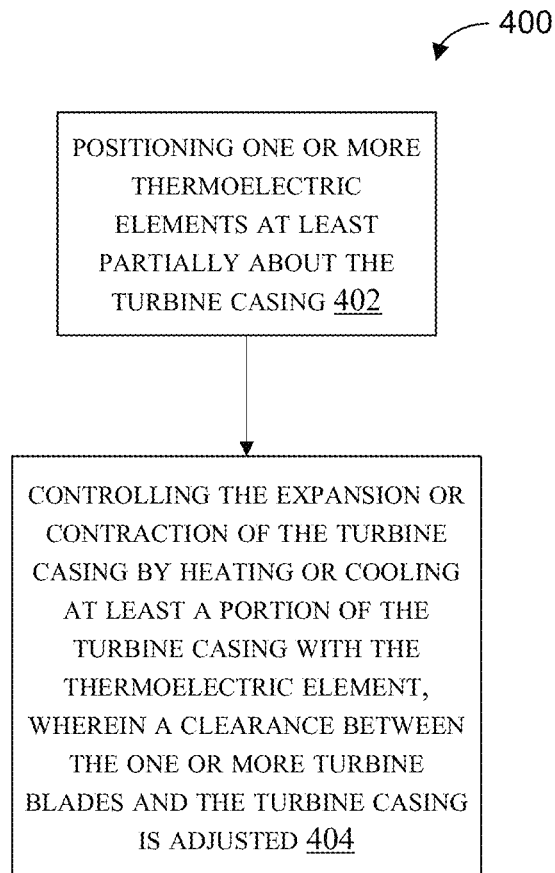


FIG. 3

**FIG. 4**

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SYSTEMS AND METHODS FOR ADJUSTING CLEARANCES IN TURBINES

FIELD OF THE INVENTION

Embodiments of the invention relate generally to turbines, and more particularly to systems and methods for adjusting clearances in turbines.

BACKGROUND OF THE INVENTION

Turbine blades and turbine casings may expand or contract during startup and operation of a turbine due to the thermal state of the turbine. Accordingly, a clearance between the turbine blades and the turbine casing may vary due to the expansion and contraction of the turbine blades and turbine casing. Generally, the smaller the clearance between the turbine blades and the turbine casing, the greater the efficiency of the turbine during operation. Moreover, the larger the clearance between the turbine blades and the turbine casing, the faster the startup of the turbine.

BRIEF DESCRIPTION OF THE INVENTION

Some or all of the above needs and/or problems may be addressed by certain embodiments of the invention. Disclosed embodiments may include systems and methods for adjusting clearances in turbines. According to one embodiment of the invention, there is disclosed a turbine system. The system may include one or more turbine blades; a turbine casing encompassing the one or more turbine blades; and a thermoelectric element disposed at least partially about the turbine casing, wherein the thermoelectric element expands or contracts the turbine casing by heating or cooling at least a portion of the turbine casing thereby adjusting a clearance between the one or more turbine blades and the turbine casing.

According to another embodiment of the invention, there is disclosed a method for adjusting clearances in a turbine, the turbine comprising a turbine casing encompassing one or more turbine blades, the method comprising: positioning one or more thermoelectric elements at least partially about the turbine casing; and controlling the expansion or contraction of the turbine casing by heating or cooling at least a portion of the turbine casing with the one or more thermoelectric elements, wherein a clearance between the one or more turbine blades and the turbine casing is adjusted.

Further, according to another embodiment of the invention, there is disclosed another turbine system. The system may include one or more turbine blades; a turbine casing encompassing the one or more turbine blades; at least one thermoelectric element disposed at least partially about the turbine casing; and a controller in communication with the at least one thermoelectric element. The controller can include a computer processor; and a memory in communication with the computer processor operable to store computer-executable instructions. The computer-executable instructions can be operable to control the expansion or contraction of the turbine casing by heating or cooling at least a portion of the turbine casing with the at least one thermoelectric element, wherein a clearance between the one or more turbine blades and the turbine casing is adjusted.

Other embodiments, aspects, and features of the invention will become apparent to those skilled in the art from the following detailed description, the accompanying drawings, and the appended claims.

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BRIEF DESCRIPTION OF THE DRAWINGS

Reference will now be made to the accompanying drawings, which are not necessarily drawn to scale, and wherein:

FIG. 1 is a schematic illustrating an example turbine system including a block diagram of a computer environment for adjusting clearances in the turbine, according to an embodiment of the invention.

FIG. 2 is a schematic illustrating details of an example thermoelectric element, according to an embodiment of the invention.

FIG. 3 is a schematic illustrating an example turbine system, according to an embodiment of the invention.

FIG. 4 is a flow diagram illustrating details of an example method for adjusting clearances in a turbine, according to an embodiment of the invention.

DETAILED DESCRIPTION OF THE INVENTION

Illustrative embodiments of the invention will now be described more fully hereinafter with reference to the accompanying drawings, in which some, but not all embodiments of the invention are shown. The invention may be embodied in many different forms and should not be construed as limited to the embodiments set forth herein; rather, these embodiments are provided so that this disclosure will satisfy applicable legal requirements. Like numbers refer to like elements throughout.

Illustrative embodiments of the invention are directed to, among other things, systems and methods for adjusting clearances in a turbine. Certain illustrative embodiments of the invention may be directed to a thermoelectric element disposed about at least a portion of a turbine casing for expanding or contracting the turbine casing by heating or cooling at least a portion of the turbine casing thereby adjusting a clearance between one or more turbine blades and the turbine casing.

In some embodiments, the thermoelectric element may comprise a Peltier element disposed between a cold sink and a heat sink. A voltage may be applied to the Peltier element to control heat transfer between the cold sink and the heat sink. The cold sink and the heat sink may be dependent on the polarity of the applied voltage to the Peltier element. In some aspects, the cold sink and the heat sink may comprise ceramic plates. In other aspects, the heat sink may be in communication with a ventilation system. In still other aspects, the thermoelectric element may be disposed circumferentially about at least a portion of the turbine casing in line with the one or more turbine blades.

Certain embodiments of the invention can provide a technical solution to adjusting clearances between one or more turbine blades and the turbine casing. In one embodiment, the clearance between the one or more turbine blades and the turbine casing may be reduced to increase efficiency during operation. In this manner, the turbine casing may be cooled to contract it about the one or more turbine blades. In another embodiment, the clearance between the one or more turbine blades and the turbine casing may be increased to increase efficiency during startup and increase the speed of the startup. In this manner, the turbine casing may be heated to expand it about the one or more turbine blades to allow the one or more turbine blades to expand during startup. In yet another embodiment, the clearance between the one or more turbine blades and the turbine casing may be adjusted to increase efficiency during transitions.

FIG. 1 provides an example turbine system 100 illustrating details for adjusting clearances in a turbine 102. The turbine

102 may include one or more turbine blades **104** (or rotors). The turbine **102** may also include a turbine casing **106** (or stator) such that the turbine casing **106** encompasses the one or more turbine blades **104**. The one or more turbine blades **104** generally rotate about a center axis of the turbine **102**. The turbine **102** may include a clearance **108** between the distal ends of the one or more turbine blades **104** and the inner radius of the turbine casing **106**.

The turbine system **100** may include a thermoelectric element **110** disposed at least partially about the turbine casing **106**. In certain embodiments, the thermoelectric element **110** may be disposed at least partially about the turbine casing in line within the turbine blades **104**. The thermoelectric element **110** may heat or cool a portion of the turbine casing **106** in communication with the thermoelectric element **110**. The heating and cooling of the turbine casing **106** by the thermoelectric element **110** may expand or contract at least a portion of the turbine casing **106**, respectively. The expansion and contraction of the turbine casing **106** adjusts the clearance **108** between the one or more turbine blades **104** and the turbine casing **106**. One or more thermal sensors may be disposed on or about the turbine casing, the one or more turbine blades, and/or any other location on or about the turbine to monitor the turbine system **100**.

In certain embodiments, the thermoelectric element **110** may include a heat sink **111** for dissipating heat from the thermoelectric element **110**. The heating or cooling of the one or more thermoelectric elements **110** is dependent on a voltage and polarity received from a power source **132**. For example, the heat sink **111** may be a heat sink or a cold sink depending on the polarity of the power source received by the thermoelectric element **110**. Accordingly, whether the thermoelectric element is in a heating mode or a cooling mode is dependent on the polarity of the power source **132**.

Still referring to FIG. 1, in certain illustrative embodiments, the turbine system **100** may include a controller device **112** for adjusting the clearance between the one or more turbine blades **104** and the turbine casing **106**. The controller device **112** may be configured as any suitable computing device capable of implementing the disclosed features, and accompanying methods, such as, but not limited to, those described with reference to FIG. 4. By way of example and not limitation, suitable computing devices may include personal computers (PCs), servers, server farms, data centers, or any other device capable of storing and executing all or part of the disclosed features.

In one illustrative configuration, the controller device **112** comprises at least a memory **114** and one or more processing units (or processor(s)) **116**. The processor(s) **116** may be implemented as appropriate in hardware, software, firmware, or combinations thereof. Software or firmware implementations of the processor(s) **116** may include computer-executable or machine-executable instructions written in any suitable programming language to perform the various functions described.

Memory **114** may store program instructions that are loadable and executable on the processor(s) **116**, as well as data generated during the execution of these programs. Depending on the configuration and type of controller device **112**, memory **114** may be volatile (such as random access memory (RAM)) and/or non-volatile (such as read-only memory (ROM), flash memory, etc.). The computing device or server may also include additional removable storage **118** and/or non-removable storage **120** including, but not limited to, magnetic storage, optical disks, and/or tape storage. The disk drives and their associated computer-readable media may provide non-volatile storage of computer-readable instruc-

tions, data structures, program modules, and other data for the computing devices. In some implementations, the memory **114** may include multiple different types of memory, such as static random access memory (SRAM), dynamic random access memory (DRAM), or ROM.

Memory **114**, removable storage **118**, and non-removable storage **120** are all examples of computer-readable storage media. For example, computer-readable storage media may include volatile and non-volatile, removable and non-removable media implemented in any method or technology for storage of information such as computer-readable instructions, data structures, program modules or other data. Memory **114**, removable storage **118**, and non-removable storage **120** are all examples of computer storage media. Additional types of computer storage media that may be present include, but are not limited to, programmable random access memory (PRAM), SRAM, DRAM, RAM, ROM, electrically erasable programmable read-only memory (EEPROM), flash memory or other memory technology, compact disc read-only memory (CD-ROM), digital versatile discs (DVD) or other optical storage, magnetic cassettes, magnetic tape, magnetic disk storage or other magnetic storage devices, or any other medium which can be used to store the desired information and which can be accessed by the server or other computing device. Combinations of any of above should also be included within the scope of computer-readable media.

Alternatively, computer-readable communication media may include computer-readable instructions, program modules, or other data transmitted within a data signal, such as a carrier wave, or other transmission.

The controller device **112** may also contain communication connection(s) **122** that allow the controller device **112** to communicate with a stored database, another computing device or server, user terminals, and/or other devices on a network. The controller device **112** may also include input device(s) **124**, such as a keyboard, mouse, pen, voice input device, touch input device, etc., and output device(s) **126**, such as a display, speakers, printer, etc.

Turning to the contents of the memory **114** in more detail, the memory **114** may include an operating system **128** and one or more application programs or services for implementing the features disclosed herein including a clearance module **130**. The clearance module **130** may be configured to control the expansion or contraction of the turbine casing **106** by controlling the heating or cooling of at least a portion of the turbine casing **106** via the one or more thermoelectric elements **110** such that the clearance **108** between the one or more turbine blades **104** and the turbine casing **106** is adjusted due to the expansion or contraction of the turbine casing **106**. The clearance module **130** can control the heating or cooling of the one or more thermoelectric elements **110** by controlling the voltage and polarity received by the one or more thermoelectric elements **110** from the power source **132**. That is, the heating or cooling of the thermoelectric element **110** is dependent on the polarity of the voltage it receives from the power source **132**. In certain embodiments, as power from the power source **132** is increased, the heating or cooling of the turbine casing **106** may increase. Conversely, in other embodiments, as power from the power source **132** is decreased, the heating or cooling of the turbine casing **106** may decrease.

Various instructions, methods and techniques described herein may be considered in the general context of computer-executable instructions, such as program modules, executed by one or more computers or other devices. Generally, program modules include routines, programs, objects, components, data structures, etc., for performing particular tasks or

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implementing particular abstract data types. These program modules and the like may be executed as native code or may be downloaded and executed, such as in a virtual machine or other just-in-time compilation execution environment. Typically, the functionality of the program modules may be combined or distributed as desired in various embodiments. An implementation of these modules and techniques may be stored on some form of computer-readable storage media.

The example controller device **112** shown in FIG. **1** is provided by way of example only. Numerous other operating environments, system architectures, and device configurations are possible. Accordingly, embodiments of the present disclosure should not be construed as being limited to any particular operating environment, system architecture, or device configuration.

FIG. **2** is a schematic illustrating details of an example thermoelectric element **200**. In certain embodiments, the thermoelectric element **200** may include at least one Peltier element or may include a component employing or otherwise implementing the Peltier effect. For example, the thermoelectric element **200** may include a semiconductor **202** doped with N-type impurity ions and a semiconductor **204** doped with P-type impurity ions. The N-type and P-type doped semiconductor elements **202** and **204** may be connected together by conductors **206** and **208** to form a serial electronic circuit and a parallel thermal circuit. Heat transfer substrates **210** and **212** may enclose the conductors **206** and **208**, respectively. The heat transfer substrates **210** and **212** may be cold sinks or heat sinks depending on the polarity of the thermoelectric element **200**.

As is known in Peltier-type thermoelectric elements, the application of a current **214** to the thermoelectric element **200** facilitates localized heating and/or cooling in the junctions and/or conductors as the energy difference in the Peltier-type thermoelectric element becomes converted to heat or cold. Accordingly, the thermoelectric element **200** can be arranged such that heating occurs in one location and cooling in another and vice versa.

The heat transfer substrates **210** and **212** may be a cold sink or heat sink depending on the polarity of the voltage applied to the thermoelectric element **200**. For example, as depicted in FIG. **2**, the heat transfer substrate **212** is a cold sink, and the heat transfer substrate **210** is a heat sink. In other embodiments, the heat transfer substrate **212** may be a heat sink, and the heat transfer substrate **210** may be a cold sink.

FIG. **3** is a schematic illustrating an example turbine system **300**. The turbine system **300** may include a turbine **302**. The turbine **302** may include a turbine casing **304**. The turbine system **300** may also include a thermoelectric element **306** disposed at least partially about the turbine casing **304**. The thermoelectric element **306** heats or cools a portion of the turbine casing **304** in communication with the thermoelectric element **306**. The heating and cooling of the turbine casing **304** by the thermoelectric element **306** expands or contracts at least a portion of the turbine casing **304**, respectively. The expansion and contraction of the turbine casing **304** adjusts the clearance between the one or more turbine blades and the turbine casing **304**. The thermoelectric element **306** may be in communication with a ventilation system **308**. For example, when in a cooling mode, the thermoelectric element **306** may include an outer heat sink portion **111** as depicted in FIG. **1**. The heat sink portion may dissipate heat transferred from the turbine casing **304** into the surrounding environment. The ventilation system **308** may direct the dissipated heat from the heat sink portion of the thermoelectric element **306** to a remote location where the heat may be recycled or discarded.

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FIG. **4** illustrates an example flow diagram of a method **400** for adjusting clearances in a turbine, according to an embodiment of the invention. In one example, the illustrative controller device **112** of FIG. **1** and/or one or more modules of the illustrative controller device **112**, alone or in combination, may perform the described operations of the method **400**.

In this particular implementation, the method **400** may begin at block **402** of FIG. **4** in which the method **400** may include positioning one or more thermoelectric elements at least partially about the turbine casing. The one or more thermoelectric elements may be positioned inline with the one or more turbine blades or adjacent to the one or more turbine blades. Moreover, the one or more thermoelectric elements may be positioned about the entire circumference of the turbine casing or only a portion of the circumference of the turbine casing. The one or more thermoelectric elements may be positioned at any location and in any pattern on or about the turbine casing.

Block **402** is followed by block **404**. At block **404**, the method **400** may include controlling the expansion or contraction of the turbine casing by heating or cooling at least a portion of the turbine casing with the one or more thermoelectric elements, wherein a clearance between the one or more turbine blades and the turbine casing is adjusted. For example, in certain embodiments, the method **400** reduces the clearance between the one or more turbine blades and the turbine casing to increase efficiency during operation, i.e., the turbine casing may be cooled to contract it about the one or more turbine blades. In another embodiment, the method **400** increases the clearance between the one or more turbine blades and the turbine casing to increase efficiency during startup, i.e., the turbine casing may be heated to expand it about the one or more turbine blades to allow the one or more turbine blades to expand during startup.

Illustrative systems and methods are described for adjusting clearances in a turbine. Some or all of these systems and methods may, but need not, be implemented at least partially by architectures such as those shown in FIG. **1** above.

Although embodiments have been described in language specific to structural features and/or methodological acts, it is to be understood that the disclosure is not necessarily limited to the specific features or acts described. Rather, the specific features and acts are disclosed as illustrative forms of implementing the embodiments.

That which is claimed:

1. A turbine system, comprising:
 - one or more turbine blades;
 - a turbine casing encompassing the one or more turbine blades; and
 - a thermoelectric element disposed at least partially about an exterior of the turbine casing, wherein the thermoelectric element expands or contracts the turbine casing by heating or cooling at least a portion of the turbine casing thereby adjusting a clearance between the one or more turbine blades and the turbine casing, wherein the thermoelectric element comprises a Peltier element disposed between a cold sink and a heat sink, wherein the heat sink is in communication with a ventilation system.
2. The system of claim 1, wherein a voltage is applied to the Peltier element to control heat transfer between the cold sink and a heat sink.
3. The system of claim 2, wherein the cold sink and the heat sink are dependent on the polarity of the applied voltage to the Peltier element.
4. The system of claim 1, wherein the cold sink and the heat sink comprise ceramic plates.

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5. The system of claim 1, wherein the clearance between the one or more turbine blades and the turbine casing is reduced to increase efficiency during operation.

6. The system of claim 1, wherein the clearance between the one or more turbine blades and the turbine casing is increased to increase the efficiency and the speed of startup.

7. The system of claim 1, wherein the thermoelectric element is disposed circumferentially about at least a portion of the turbine casing in line with the one or more turbine blades.

8. A method for adjusting clearances in a turbine, the turbine comprising a turbine casing encompassing one or more turbine blades, the method comprising:

positioning one or more thermoelectric elements at least partially about an exterior of the turbine casing, wherein the one or more thermoelectric elements comprises a Peltier element disposed between a cold sink and a heat sink, wherein the heat sink is in communication with a ventilation system; and

controlling the expansion or contraction of the turbine casing by heating or cooling at least a portion of the turbine casing with the one or more thermoelectric elements, wherein a clearance between the one or more turbine blades and the turbine casing is adjusted.

9. The method of claim 8 wherein a voltage is applied to the Peltier element to control heat transfer between the cold sink and a heat sink.

10. The method of claim 9, wherein the cold sink and the heat sink are dependent on the polarity of the applied voltage to the Peltier element.

11. The method of claim 8, wherein the cold sink and the heat sink comprise ceramic plates.

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12. The method of claim 8, wherein the clearance between the one or more turbine blades and the turbine casing is reduced to increase efficiency during operation.

13. The method of claim 8, wherein the clearance between the one or more turbine blades and the turbine casing is increased to increase efficiency during startup.

14. The method of claim 8, wherein the thermoelectric element is disposed circumferentially about at least a portion of the turbine casing in line with the one or more turbine blades.

15. A turbine system, comprising:

one or more turbine blades;

a turbine casing encompassing the one or more turbine blades;

at least one thermoelectric element disposed at least partially about an exterior of the turbine casing, wherein the at least one thermoelectric element comprises a Peltier element disposed between a cold sink and a heat sink, wherein the heat sink is in communication with a ventilation system; and

a controller in communication with the at least one thermoelectric element, the controller comprising:

a computer processor; and

a memory in communication with the computer processor operable to store computer-executable instructions operable to:

control the expansion or contraction of the turbine casing by heating or cooling at least a portion of the turbine casing with the at least one thermoelectric element, wherein a clearance between the one or more turbine blades and the turbine casing is adjusted.

* * * * *

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

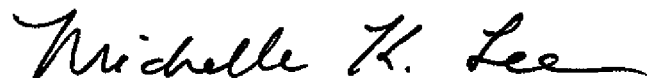
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INVENTOR(S) : Chillar et al.

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

On the title page, under item (75) Inventors, please change “Prabhakaran Saraswathi Rajesh, Bangalore, IN (US)” to -- Prabhakaran Saraswathi Rajesh, Bangalore (IN) --.

Signed and Sealed this
Tenth Day of November, 2015

A handwritten signature in black ink, reading "Michelle K. Lee". The signature is fluid and cursive, with the first letters of each name being capitalized and prominent.

Michelle K. Lee
Director of the United States Patent and Trademark Office